



Edition 2.0 2025-11

TECHNICAL SPECIFICATION

Selection and dimensioning of high-voltage insulators intended for use in polluted conditions -

Part 1: Definitions, information and general principles

ICS 29.080.10 ISBN 978-2-8327-0759-3



THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2025 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat Tel.: +41 22 919 02 11

3, rue de Varembé info@iec.ch CH-1211 Geneva 20 www.iec.ch

Switzerland

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search -

webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

CONTENTS

FC	DREWO	RD	4
1	Scop	e	7
2	Norm	native references	7
3	Terms, definitions and abbreviated terms		
	3.1	Terms and definitions	8
	3.2	Abbreviated terms	
4	Proposed approaches for the selection and dimensioning of an insulator		
	4.1	Introductory remark	12
	4.2	Approach 1	
	4.3	Approach 2	12
	4.4	Approach 3	12
	4.5	Comparison of the three approaches	12
5	Input	parameters for the selection and dimensioning of insulators	14
	5.1	Introductory remark	14
	5.2	System requirements	15
	5.3	Environmental conditions	16
	5.3.1	Identification of types of pollution	16
	5.3.2	General types of environments	17
	5.3.3	Pollution severity parameters	18
6	Dete	rmination of site pollution severity (SPS) class	19
	6.1	General	19
	6.2	Evaluation methods of the site pollution severity and their degree of	
		confidence	
	6.3	SPS value and evaluation methods	
	6.4	SPS class and determination methods	
	6.4.1		
_	6.4.2		
7		eral guidance for insulation selection and dimensioning	
	7.1	General description of the process	
	7.2	General guidance on materials	
	7.3	General guidance on shed profiles	
	7.4	Considerations on creepage distance and insulator length	
	7.5	Considerations for exceptional or specific applications or environments	
	7.5.1		
	7.5.2		
	7.5.3	•	
	7.5.4 7.5.5		
	7.5.6		
Λr		informative) Flowchart representation of the design approaches	
Ar		informative) Pollution flashover mechanisms	
	B.1	Description of the pollution flashover mechanism under type A pollution	
	B.2	Description of the pollution flashover mechanism under type B pollution	
	B.2.1	5	
	B.2.2		
	B.3	The pollution flashover mechanism on hydrophobic surfaces	37

Annex C (normative) Measurement of ESDD and NSDD	39
C.1 Introductory remark	39
C.2 Necessary equipment to measure pollution degree	40
C.3 Pollution collection methods for ESDD and NSDD measurement	40
C.3.1 General remark	40
C.3.2 Procedure using a swab technique	40
C.3.3 Procedure using washing technique (cap and pin insulators)	41
C.4 Determination of ESDD and NSDD	41
C.4.1 ESDD calculations	41
C.4.2 NSDD calculations	43
C.5 Chemical analysis of pollutants	44
Annex D (normative) Evaluation of type B pollution severity	45
D.1 Introductory remark	45
D.2 Evaluation of SES for type B pollution by leakage current measurement	45
D.2.1 Measurement of surface conductivity	45
D.2.2 Measurement of surface leakage currents	45
D.2.3 Calibration by a salt fog test	45
D.3 Evaluation of SES for type B pollution by measurement of insulator flashover stress	46
D.4 How to estimate SPS for type B pollution	
Annex E (normative) Directional dust deposit gauge measurements	
E.1 Introductory remark	
E.2 Measurement procedure	
E.3 Correction for climatic influences	
Annex F (normative) Use of laboratory test methods	
Annex G (normative) Deterministic and statistical approaches for artificial pollution	00
test severity and acceptance criteria	51
G.1 General remark	
G.2 Deterministic approach	
G.3 Statistical approach	
Annex H (informative) Example of a questionnaire to collect information on the	
behaviour of insulators in polluted areas	55
H.1 General information	55
H.2 System data/requirements (see 5.2)	55
H.3 Environmental and pollution conditions (see 5.3)	55
H.4 Insulator parameters	56
H.5 Details of incidents	57
Annex I (informative) Form factor	58
Annex J (informative) Correspondence between specific creepage distance and USCD	59
Bibliography	
Dibiliography	00
Figure 4. Toma A site melliotical experits. But the between FORD/NODD. 1000	
Figure 1 – Type A site pollution severity – Relation between ESDD/NSDD and SPS class for the reference cap and pin insulator for AC condition	2/
	∠→
Figure 2 – Type A site pollution severity – Relation between ESDD/NSDD and SPS class for the reference long rod insulator for AC condition	24
Figure 3 – Type B site pollution severity – Relation between SES and SPS class for	•
reference cap and pin insulators for AC condition	25

Figure 4 – Type B site pollution severity – Relation between SES and SPS class for reference long rod insulator for AC condition	25
Figure A.1 – Flowchart of Approach 1	33
Figure A.2 – Flowchart of Approach 2	34
Figure A.3 – Flowchart of Approach 3	35
Figure C.1 – Insulator strings for measuring ESDD and NSDD	39
Figure C.2 – Wiping of pollutants on insulator surface	41
Figure C.3 – Value of factor b	42
Figure C.4 – Relation between σ_{20} and Sa	43
Figure C.5 – Procedure for measuring NSDD	44
Figure E.1 – Directional dust deposit gauges	47
Figure G.1 – Illustration for design based on the deterministic approach	52
Figure G.2 – Stress/strength concept for calculation of risk for pollution flashover	52
Figure G.3 – Typical range for the correction factor K_{Γ} depending on the number of	
insulators that are exposed to the same environment, $C_{\mbox{ins}}$ is the standard deviation of	
the flashover voltage from laboratory tests	54
Figure I.1 – Form factor	58
Table 1 – The three approaches to insulator selection and dimensioning	13
Table 2 – Input parameters for insulator selection and dimensioning	
Table 3 – Description of typical pollution and wetting environments	
Table 4 – Directional dust deposit gauge pollution index in relation to site pollution severity class	
Table 5 – Correction of site pollution severity class as a function of DDDG NSD levels	26
Table 6 –Typical shed profiles and their main characteristics	28
Table J.1 – Correspondence between specific creepage distance and unified specific creepage distance	59

INTERNATIONAL ELECTROTECHNICAL COMMISSION

Selection and dimensioning of high-voltage insulators intended for use in polluted conditions -

Part 1: Definitions, information and general principles

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international
 consensus of opinion on the relevant subjects since each technical committee has representation from all
 interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

IEC TS 60815-1 has been prepared by IEC technical committee 36: Insulators. It is a Technical Specification.

This second edition cancels and replaces the first edition of IEC TS 60815-1 published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition 1:

a) In the Scope, it is clarified that this specification is applicable to AC and DC conditions while it mainly refers to AC conditions. Detailed application indications refer to AC only. The

¹ IEC TS 60815-2 and IEC TS 60815-3 are being revised synchronously with this document. It is the intention of the technical committee to revise IEC TS 60815-4 in the future, and these technical changes will also apply, where applicable, to that document.

RUSCD is determined based on the SPS class of reference insulators, and this document does not deal with the effects of ice and snow on polluted insulators;

- b) Some terms and definitions are modified or introduced in this document, such as RUSCD, creepage factor, average diameter, SPS value and SPS class, hydrophobicity transfer and HTM. etc.:
- c) Clause 5 is re-organized and revised regarding input parameters for the selection and dimensioning of insulators, including system requirements and environmental conditions;
- d) Clause 6 "Determination of site pollution severity (SPS) class" is re-organized and rewritten. A distinction was made between SPS value and SPS class. The measurement of pollution that is made on the de-energized reference insulator is valid for AC only;
- e) A new pollution class, extremely heavy class f, is added. It is applicable only to the special situations of extremely heavy pollution when the RUSCD of class e cannot meet the requirements. The RUSCD value for class f is not specified;
- f) The parameters of reference insulators were defined;
- g) The profiles of reference insulators for type B pollution, both cap-and-pin and long rod insulators were added in this revision. The severity interval for pollution class definition was differentiated for cap and pin insulators and long rod insulators for type B pollution, as already foreseen for type A pollution;
- h) The DDDG measurement method was also revised;
- i) From RUSCD of reference insulator to USCD of candidate insulator, the correction factors are introduced and revised, such as altitude correction, diameter correction, shed profile correction and parallel insulator number correction;
- j) Profile suitability on ceramic and glass insulators was simplified;
- k) The general guidance on materials is revised. The concept of hydrophobicity transfer and hydrophobicity transfer material (HTM) are introduced, recognising that a reduced creepage distance may be used for HTM insulators;
- I) In the laboratory artificial pollution test for solid layer, the relation between SDD and ESDD is revised:
- m) The statistical method is updated.

The text of this Technical Specification is based on the following documents:

Draft	Report on voting
36/614/DTS	36/634/RVDTS

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Specification is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all the parts in the future IEC TS 60815 series, under the general title *Selection and dimensioning of high-voltage insulators intended for use in polluted conditions*, can be found on the IEC website.

NOTE The following print types are used in Table 2:

non pollution related parameters: in italic type.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

1 Scope

This part of IEC 60815, which is a technical specification, is applicable to the selection of insulators, and the determination of their relevant dimensions, to be used in outdoor high-voltage systems with respect to pollution. For the purposes of this technical specification series, the insulators are divided into the following broad categories, each dealt with in a specific part as follows:

- IEC TS 60815-2 Ceramic and glass insulators for AC systems;
- IEC TS 60815-3 Polymer insulators for AC systems;
- IEC TS 60815-4 Insulators for DC systems.

This document provides general definitions, gives methods for the evaluation of site pollution severity (SPS) and outlines the principles to arrive at an informed judgement on the probable behaviour of a given insulator in certain pollution environments. The general principles described are applicable to both AC and DC systems. However, the applicability part mainly refers to AC. More information about DC can be found in IEC TS 60815-4.

This document is applicable to all types of external insulation, including insulation forming part of other apparatus. The term "insulator" is used hereafter to refer to any type of insulator.

The objective of this technical specification series is to:

- understand and identify parameters of the system, application, equipment and site influencing the pollution behaviour of insulators,
- understand and choose the appropriate approach to the design and selection of the insulator solution, based on available data, time and resources.
- characterise the type of pollution at a site and determine the site pollution severity (SPS) value and the SPS class,
- determine the reference unified specific creepage distance (RUSCD) of "reference" insulator based on the SPS class,
- select candidate insulators and determine corrections to apply to RUSCD to arrive at the USCD of the "candidate" insulators by taking into account their specific properties (notably their shed profiles), conditions of the site, the application and the type of system,
- evaluate the relative advantages and disadvantages of the possible solutions, using HTM or non-HTM insulators,
- assess the need and merits of "hybrid" solutions or mitigative measures.

The IEC 60815 series does not deal with the effects of ice and snow on polluted insulators.

CIGRE documents [1], [2], [3], [4], [5], [6] and [7]² form a useful complement to this technical specification for those wishing to study in greater depth the performance of insulators under pollution.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60038, IEC standard voltages

Numbers in square brackets refer to the Bibliography.

IEC 60050-471, International Electrotechnical Vocabulary (IEV) – Part 471: Insulators

IEC 60071-11, Insulation co-ordination – Part 11: Definitions, principles and rules for HVDC system

IEC 60305:2021, Insulators for overhead lines with a nominal voltage above 1 000 V - Ceramic or glass insulator units for AC systems - Characteristics of insulator units of the cap and pin type

IEC 60433:2021, Insulators for overhead lines with a nominal voltage above 1 000 V – Ceramic insulators for AC systems – Characteristics of insulator units of the long rod type

IEC 60507:2013, Artificial pollution tests on high-voltage ceramic and glass insulators to be used on AC systems

IEC TS 61245, Artificial pollution tests on high-voltage ceramic and glass insulators to be used on DC systems